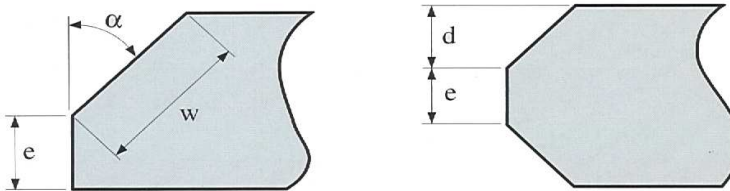


# TECHNICAL DATA X97



Feed rate, ft./min. (depending on bevel width and tensile strength)	6, 12
Beveling angel, degrees	25°-55°
Minimum unbeveled edge (e), inches	1/8"
Maximum plate thickness, inches	2" *
Overall heights, inches	59 1/2"
Overall length, inches	53 1/2"
Overall width, inches	43 1/2"
Motor output, Hp	6,5/5,5
Sound level, full load, dB (A)	65
Weight, lbs.	2866

\* In the case of very large plates, capacity may be limited by the practical scope of handling and feeding material into the machine.



**α Bevel angel d. Bevel width e. Unbeveled edge w. Bevel width**

α	Tensile strength 1000 psi							
	57		57-71		71-86		86-1000	
	w	d	w	d	w	d	w	d
25°	1"	7/8"	3/4"	5/8"	9/16"	1/2"	1/2"	7/16"
30°	1"	13/16"	3/4"	5/8"	9/16"	1/2"	1/2"	7/16"
35°	1"	13/16"	3/4"	9/16"	9/16"	7/16"	1/2"	3/8"
40°	1"	3/4"	3/4"	9/16"	9/16"	7/16"	1/2"	3/8"
45°	1"	3/4"	3/4"	9/16"	9/16"	7/16"	1/2"	3/8"
50°	1"	11/16"	3/4"	1/2"	9/16"	3/8"	1/2"	5/16"
55°	1"	5/8"	3/4"	7/16"	9/16"	3/8"	1/2"	5/16"

We reserve the right to make alterations to the above specifications without prior notice.

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